



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBEA62310-03
Job Sheet 178949



Part No: RBEA62310-03

Job Qty: 15 ea

Part Name: Top Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEA62310 Rev 1A IPP Rev A 17.01.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Machining-2		
110	Mori Seiki	15 pcs	7/30/18	7/30/18	0.00	2.14	MORI SL2500Y		
120	QC	15 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Machining-4		
130	QC	15 pcs	7/30/18	7/30/18	0.00	0.00	QC8 Machining-4		
140	Packaging	15 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-1		
150	QC21-SA	15 Ea	7/30/18	7/30/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per folio FB838 FOLIO REV: _____ DWG REV: _____ 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-A513-T-4.000W0.120	A513 Seamless Alloy Steel Round Tubing 4"dia. x 0.120" Wall	1.5000 ft (.1 ea)	90-Start up Operation	SC38525-139

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-A513-T-4.000W0.120	2	19	0

Part Specifications

Specifications could not be found.

Plex 7/26/18 2:58 PM dart.logan.david



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Container No: S105255



Part: RBEA62310-03

Job No: 178949

Serial No/Batch: S105255

Revision: 1A

Inspector:

Exp Date:

Instructions:

Date: 08/26/18

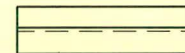
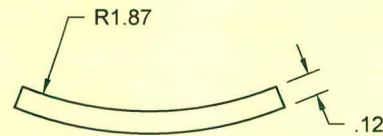
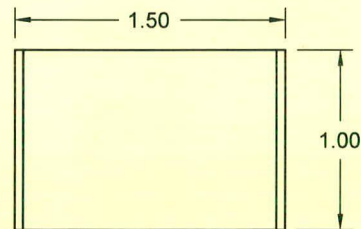
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178 949 +15 Jack K-S

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
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(-03)
TOP PLATE

RED BARN MACHINE	
TITLE AS350/355 ENGINE STRUT	
DWG NO. RBEA62310-03	REV 1A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS METRIC REF. .XXX ± .005 .XXmm ± .1mm .XX ± .01 FRACTIONS ± 1/32 X ± .1 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: PERRITT APPROVED: <i>D. Wood</i> HEAT TREAT: FINISH: SEE -01 WELDMENT SPEC: USED ON MODEL: EUROCOPTER AS350 & AS355	
SCALE NTS	DATE 3-10-10
SHEET 3 of 7	

